

**EVERBUILD P16 PLUMBERS PVC PIPE CEMENT**

Colour	Product Code	Pack Size	Box Qty
Clear	P16PIPE	250ML	12

**Product Description**

P16 PVC PIPE CEMENT is a clear, thixotropic gel with a long open time specifically designed for bonding ABS and uPVC plastics to themselves or each other. P16 PVC PIPE CEMENT has a rapid rate of bond strength development, enabling assembled units to be handled and put into service with a minimum of delay.

**Benefits**

- Rapid bond strength development.
- Easy to apply thixotropic paste.
- Kite marked to BSEN 14680.
- CE compliant to 14814

**Areas for Use**

- Bonding uPVC Pipes and accessories in pressure systems up to 16PN according to BSEN 14814, specifically for bonding thermoplastic piping systems that conform to BSEN 1329.
- Bonding Pipes and accessories in waste systems according to the following standards:
  - PVC-U plastic piping systems for soil and waste discharge (low and high temperature) BSEN 1329.
  - ABS piping systems for soil and waste discharge (Low and high temperature) BSEN 1455.

**Limitations**

- Do not use in conjunction with potable water.
- Always apply as directed to both surfaces.
- Do not dip pipes into this adhesive.
- Do not mix adhesive with cleaning or any other fluids.
- Reseal can immediately after use.
- Allow at least 10 minutes before handling assemblies and at least 8-24 hours before putting into service.
- Do not use below 5°C.
- As the manufacturer cannot know all the uses its products may be put to, it is the user's responsibility to determine suitability of use. If in doubt, contact Technical Services Department for advice.

### Application

Wear suitable protective clothing and gloves before use. Avoid inhalation of vapours' and extinguish all sources of ignition, use in a well-ventilated area.

All surfaces to be joined must be clean sound and dry. Cut pipes squarely. Remove any swarf and chamfer the outside edge. Lightly abrade pipe with emery cloth and degrease with a proprietary solvent such as Stick 2 Contact Adhesive Thinner and Cleaner. Check the two ends fit together correctly.

Apply a thin and even layer of adhesive to both surfaces with a brush. Slide the pipes together immediately. DO NOT TWIST. Hold in place for 20-30 seconds and remove excess adhesive with a cloth. Allow at least 10 minutes drying time before handling and at least 8 hours before putting into service (non-pressure) or 24 hours (pressure applications). Reseal can immediately.

### Health & Safety

Consult MSDS for full list of hazards.

### Coverage

Approx. 0.6m<sup>2</sup> per 250ml can when applied as directed enough for 31 x 32mm diameter joints or 6 x 90mm joints.

### Storage

Store in a cool, dry area out of direct sunlight. Protect from frost.

### Shelf Life

12 months in original unopened containers when stored between +5°C and +35°C

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